

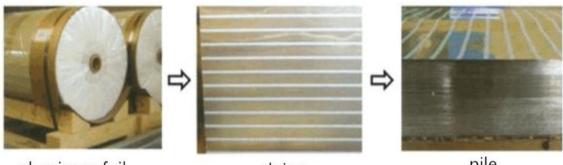
HWSTRONGER aluminum honeycomb manufactured from 3003 and 5052 aluminium alloy foil.

Aluminium foil after gluing, piles, and high temperature composition, will form the aluminum honeycomb blocks.

The block then will be cut into slices, and expanded into aluminum honeycomb sheet.

Aluminum honeycomb core are hexagonal structure with sharp and clear wall, super flatness, and high strength which is perfect core material for bonding with aluminum sheet, stainless steel sheet and other surface materials.

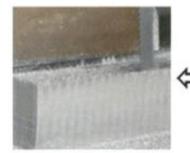
The walls of the honeycomb structure are like "I" shape beams that can discentralize the presure and even the pressure on the panel surface. This property enable the honeycomb panel to keep super flatness even in large panel size. Moreover, the honeycomb hollow structure can reduce thermal expansion of the panel.



aluminum foil

gluing

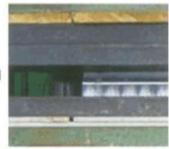
pile



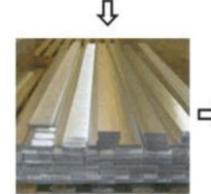
cutting into slices



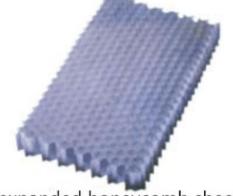
finished block



hot press



unexpanded slice



expanded honeycomb sheet



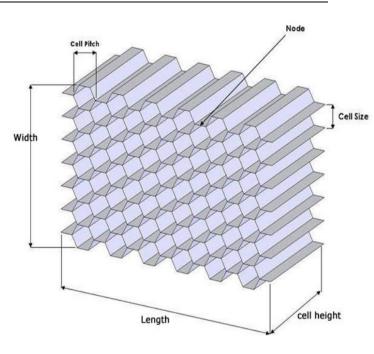
Specification List

Node	Cell size	Foil thickness	Max Size
(mm)	(inch)	(mm)	(WxL)(mm)
2.5	1/6 (4.2mm)	0.04	1600x2200
		0.05	1600x2200
		0.06	1600x2000
3.0	1/5 (5mm)	0.04	1600x2400
		0.05	1600x2400
		0.06	1600x2200
		0.08	1600x2000
		0.10	1600x1800
	1/4 (6.35mm)	0.04	1600x3100
4.0		0.05	1600x3100
		0.06	1600x2400
		0.08	1600x2200
		0.10	1600x2000
	1/3 (8.5mm)	0.04	1600x4000
		0.05	1600x4000
5.0		0.06	1600x3000
		0.08	1600x2200
		0.10	1600x2000
	3/8 (9.5mm)	0.04	1600x4600
6.0		0.05	1600x4600
		0.06	1600x3200
		0.08	1600x2800
		0.10	1600x2400
	1/2 (12.7mm)	0.04	1600x6000
7.5		0.05	1600x5000
		0.06	1600x4000
10	3/4 (19mm)	0.04	1600x7500
		0.05	1600x5000
		0.06	1600x5000
12	4/5 (20.3mm)	0.04	1600x9000
		0.05	1600x9000
		0.06	1600x6000
15	1 (25.4mm)	0.04	1600x12000
		0.05	1600x7500
		0.06	1600x7500



Custom made

The honeycomb cores can be supplied in a variety of conditions, tailored to the individual needs of the customer: Expanded or unexpanded Full blocks or cut slices Perforated or unperforated Corrosion treated or untreated Aluminium Alloy Grade 3003 or 5052 Drilled or undrilled core Standard honeycomb can be expanded to the following sizes: W 2500mm x L 1250mm W 3000mm x L 1500mm Any other sizes are available as requested by custom



Please let us know what is the cell size, cell

thickness/height/depth, foil thickness and sheet size (width x length) you need, we will make quotation accordingly.

Applications:

Aluminium honeycomb can be used in a virtually unlimited number of applications. Some of the most widespread applications are as follows:

In the rail industry:

Doors Floors Energy Absorbers/Bumpers Furniture

In the marine industry:

Commercial vessels and naval vessel bulkheads Wall ceiling and partition panels Furniture

Other applications

Clean room panels Exterior architectural curtain wall panels Air, water, fluid, and light directionalisation Heating, ventilation, air conditioning equipment and devices Skis and snowboards Energy absorption protective structures Electric shielding enclosures Acoustic attenuation Wind turbine blades



Aluminum Honeycomb	Applications	
Micro cell honeycomb		Air purifier Cooling agent carrier Lamp grille Lighting fixture
Micro cell honeycomb		Electronic shield
		Audio devices
Normal honeycomb		White board stuff Cabinet stuff furniture stuff Eco door stuff
Unexpanded honeycomb		Core material for various composite panels